

# Material Cutting Guide

Cricut Expression® 2 machine

	Material	Blade Depth	Pressure	Speed	Multi-Cut	Blade Assembly
0.07 mm —	Vinyl (kiss cut)	4	3	High	1	Regular
0.12 mm —	Light Cardstock (< 60 lbs)	5	4	Max	1	Regular
0.14 mm —	Medium Cardstock (60-80 lbs)	6	4	Max	1	Regular
0.16 mm —	Heavy Cardstock (> 80 lbs)	6	5	Max	1	Regular
0.40 mm —	Cricut® Stencil Material	6	4	Medium	2	Regular
Varies —	Fabric (use with fabric stabilizer)	5	4	Medium	1	Regular
0.88 mm —	Cricut® Magnet Material	6	5	Medium	4	Deep Cut
1.00 mm —	Cricut® Stamping Material	5	4	Medium	1	Deep Cut
1.50 mm —	Chipboard	6	4	Medium	3	Deep Cut

SPEED GUIDE: 1 = Min 2 = Low 3 = Med 4 = High 5 = Max

Machines may vary. Always do a test cut to verify settings. (#27769)

