

# Getting set is a breeze.

Just use this chart and you'll get it right every time!

Iron-on type	Base material							
	100% Cotton	Cotton / poly blend	Polyester	Nylon blend or silk	Jersey mesh	Cotton canvas	Felt	Faux leather
Foil	295°F / 145°C 35 sec	285°F / 140°C 30 sec	265°F / 130°C 30 sec	255°F / 125°C 30 sec	275°F / 135°C 20 sec	270°F / 130°C 40 sec	275°F / 135°C 20 sec	245°F / 120°C 30 sec
Lite / Metallic	305°F / 150°C 30 sec	305°F / 150°C 20 sec	285°F / 140°C 15 sec	265°F / 130°C 30 sec	280°F / 140°C 20 sec	270°F / 130°C 40 sec	275°F / 135°C 20 sec	255°F / 125°C 30 sec
Glitter	340°F / 170°C 20 sec	320°F / 160°C 15 sec	285°F / 140°C 20 sec	275°F / 135°C 20 sec	285°F / 140°C 20 sec	270°F / 130°C 40 sec	285°F / 140°C 20 sec	250°F / 120°C 30 sec
Holographic	330°F / 165°C 20 sec	330°F / 165°C 30 sec	285°F / 140°C 30 sec	275°F / 135°C 20 sec	285°F / 140°C 20 sec	275°F / 135°C 40 sec	285°F / 140°C 20 sec	265°F / 130°C 25 sec

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